

# ***Maximize Beer Production with Advantage Glycol/Water Chillers***

- ***Fermentation Tank Cooling***
- ***Conditioning Tank Cooling***
- ***Storage Room Cooling***
- ***Wort Cooling***
- ***Air-Cooled - Self Contained Package***
- ***5, 7.5 & 10 Horsepower Models***
- ***20° - 70°F Adjustable Fluid Temperature***
- ***Large Capacity Reservoir***
- ***High Flow Pump***
- ***Fully Factory Tested - Ready to Run***



***BC Series  
Outdoor Glycol / Water Chillers***

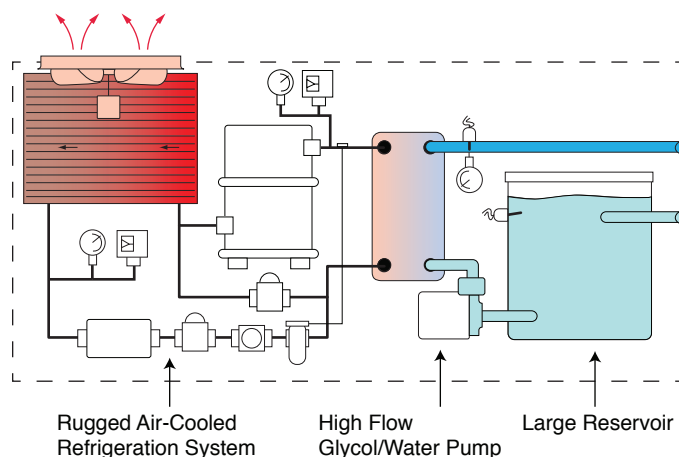
# Outdoor Air-Cooled Chillers : 5, 7.5 & 10 Horsepower

Advantage BC Series air-cooled brewery chillers are designed to provide a glycol fluid temperature of around 25°F but have an operating range of 20°F to 70°F.

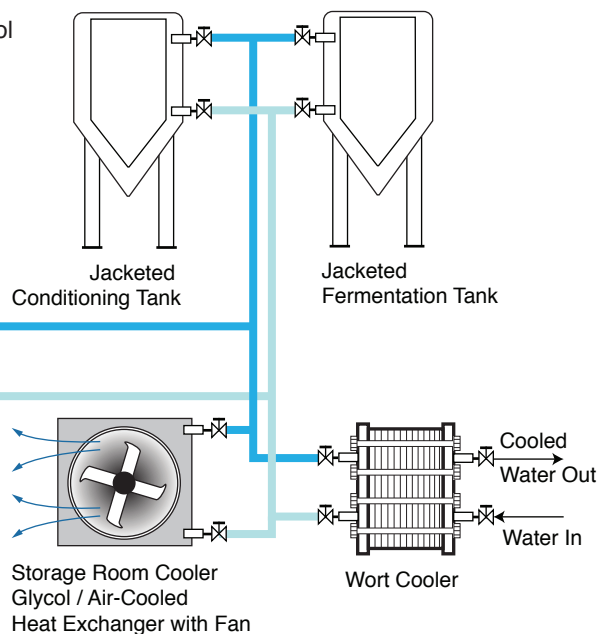


Air-cooled BC Series brewery chillers are purpose built for the unique requirements of breweries. Set up for low temperature operation and high flow, BC Series chillers are designed to cool fermentation tanks quickly to maximize production while keeping bright tanks at a steady temperature.

Temperature control is achieved by using a "tailor made" microprocessor control instrument designed and manufactured exclusively for the Advantage chiller. The control instrument maintains precise temperature control while protecting the system components. All gauges and control instrument information is conveniently located permitting instant diagnosis of performance.



Typical Applications for Advantage Chillers in Craft Brewing

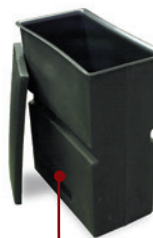


## Components



**HIGHLY EFFICIENT EVAPORATORS...**  
High efficiency stainless steel brazed plate evaporators are standard. The non-ferrous construction prevents rusting.

**HIGH PERFORMANCE COOLANT PUMPS...**  
Centrifugal pumps are standard. All pumps are selected to provide turbulent flow to promote efficient heat transfer.



**LIFETIME WATER RESERVOIR...** All chillers include a non-rusting vented water reservoir sized to support the flow rate of the chillers. The reservoir helps provide a stable water temperature under varying load conditions.

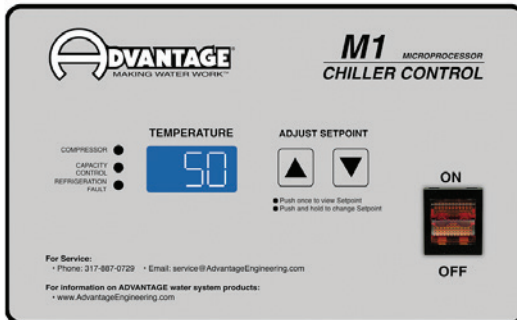


# Control Instruments

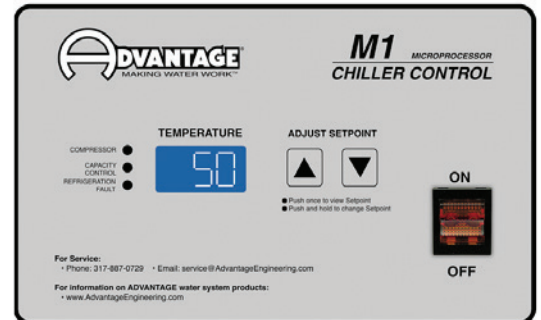
BC Series Glycol Chillers are supplied with tailor made microprocessor control instruments that control and monitor all aspects of the chiller operation to assure accurate control and dependable operation. The controller is remote mounted in your facility where you need it in order to monitor the system. A 50' communications cable is included. The controls are designed to support the specific and unique requirements of process cooling in an industrial environment. All Advantage tailor made microprocessor control instruments include a 4 year warranty. After the warranty period we'll repair your board for an economical fee should it require repair.

## FEATURES:

- Accurate control
- Large & Bright LED temperature display
- Digital Setpoint selection with soft touch keys
- Illuminated Chiller On / Off switch
- Compressor On light
- Basic chiller diagnostics with Refrigeration Fault light
- Capacity control light
- Remote mounted with 50' cable



**For Standard Chillers ...** The standard chiller control for 7.5 HP BC-N4 Series chillers equipped with hot gas bypass capacity control, providing basic temperature and machine status monitoring.



**For Chillers with Digital Scroll Compressors ...** The standard chiller control for 5 & 10 BC-N4 Series chillers is the "M1D" Control is provided on chillers using the Copeland Scroll Digital compressor.

## Units with Digital Scroll Compressors include:

- Custom control software included to operate digital capacity control feature
- Provides energy efficient capacity modulation from 20 - 100%.

# Standard Features

Custom pipe sizing schematic included with chiller purchase.

## CONSTRUCTION:

- Powder coated and galvanized steel frame with water tight electrical enclosure

## REFRIGERANT CIRCUIT:

- Hermetic scroll compressor
- Finned tube air-cooled condensers with fan generated air flow
- Refrigerant sight glass with moisture indicator
- Thermostatic expansion valve
- Microprocessor controlled 50% hot gas by-pass capacity control system
- Microprocessor controlled 20-100% energy saving capacity modulation with Digital Scroll compressor on 5 & 10 HP models.
- Stainless Steel Brazed Plate evaporator

- Filter-drier
- Liquid line solenoid valve

## PRESSURE GAUGES:

- Refrigerant high pressure
- Refrigerant low pressure
- Coolant pressure gauge

## COOLANT CIRCUIT:

- High flow stainless steel centrifugal pump
- Large capacity insulated non-ferrous reservoir
- Reservoir level sight tube
- Standard NPT process fittings
- Automatic low flow bypass circuit
- Manual fluid make-up.

## LIMIT DEVICES:

- High refrigerant pressure

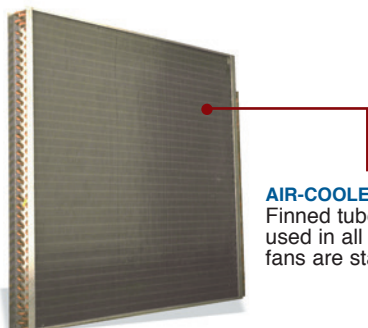
- Low refrigerant pressure
- Refrigerant pressure relief valve
- Process pump motor overload
- Instrument control circuit fuse

## ELECTRICAL:

- Water tight electrical enclosure
- Process pump motor starter
- UL508A enclosed electrical panel
- Compressor contactor
- Fused transformer
- Power entry terminal block
- 5 kA RMS SSCr

## WARRANTY:

- 1 Year covering parts and labor
- Free preventative maintenance check in the 2nd year
- 4 Years covering the control instrument



**AIR-COOLED CONDENSER ...** Finned tube condensers are used in all models. Propeller fans are standard.

**RUGGED COMPRESSORS ...** Reliable scroll and digital scroll and reciprocating compressors provide long life and energy efficient operation.



**REFRIGERANT COMPONENTS ...** All refrigerant components used in Advantage chillers are selected for historic reliability and performance. Components include high & low pressure limit switches, expansion valve, relief valve, filter dryer and sight glass/moisture indicator.

## Specifications

MODEL	BC / BCD <sup>1</sup>	5A	7.5A	10A
COMPRESSOR	HP	5	7 1/2	10
	Type <sup>2</sup>	DSC	SC	DSC
CAPACITY @ 25°F (LFT)	BTH <sup>3</sup>	30,283	45,083	59,683
REFRIGERANT	Type	410A	410A	410A
PROCESS PUMP <small>(stainless steel, centrifugal)</small>	HP	2	2	2
	GPM	12	18	24
	PSI	52	50	48
CONNECTION SIZES	Process (to/from)	1 1/4"	1 1/4"	1 1/4"
AIR-COOLED	Type <sup>4</sup>	F	F	F
CONDENSER	CFM x 1000	5	10	10
	Ambient <sup>5</sup>	95	95	95
FULL LOAD <sup>7</sup>	230/1/60 <sup>6</sup>	50	C/F	C/F
AMPERAGE	230 volt	34	60	56
	460 volt	17	30	28
	575 volt	14 <sup>10</sup>	19	23
TANK CAPACITY <small>(gallons)</small>	Holding	60	80	80
	Tank Lid <sup>8</sup>	S	S	S
DIMENSIONS <small>(inches)</small>	Height	61	61	61
	Width	34	34	34
	Depth	60	81	81
WEIGHT <small>(pounds)</small>	Shipping <sup>9</sup>	1,200	1,500	1,600

### Notes

1. BC = units with fixed displacement scroll compressors. BCD = models with digital scroll compressors.
2. SC = hermetic scroll. DSC = Copeland Digital Scroll™.
3. BTH capacity at 12,000 Btu/hr/ton @ 25°F LFT, 95°F ambient and 115°F condensing. The minimum recommended operating temperature when no glycol is used is 48°F.
4. F = fan.
5. 95°F design ambient conditions. Loss of capacity and/or difficulty operating will occur at higher ambient.
6. Single phase, 5 HP. Not available with digital compressor. Change model to BC-5A-N4. Consult factory for single phase 7.5 & 10 HP models.
7. Full load amps are higher than run load amps and must be used for sizing disconnects and supply wiring.
8. S = standard. O = optional.
9. Approximate unit weight crated for shipment.
10. 575 volt, 5 ton digital compressors are not available. A fixed displacement compressor is included.

Since product innovation and improvement is our constant goal, all features and specifications are subject to change without notice or liability. Selection of certain optional features may change listed specifications.

## Options

### COOLANT CIRCUIT:

- Overhead piping kit - prevents tank overflow when overhead piping is used
- No tank for gravity return applications
- Process line shut-off valves
- Larger process pump

### ALARMS:

- Audible alarm
- Visual / audible alarm beacon

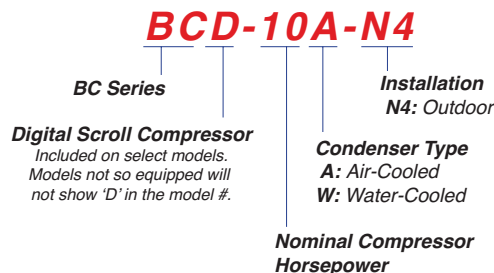
### WARRANTY:

- Extended compressor warranty

### ELECTRICAL:

- Fused or non-fused power disconnect

## Model Designator for BC Series Glycol Chillers



Custom pipe sizing schematic included with chiller purchase.

## Other Products



**Southgate**  
Process Equipment, Inc.



ADVANTAGE PRODUCTS: TEMPERATURE CONTROLLERS • PORTABLE CHILLERS • CENTRAL CHILLERS • PUMP TANK STATIONS • TOWER SYSTEMS • FILTERS